



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D4888-1L02
Job Sheet 196154



Part No: D4888-1L02

Job Qty: 2 pcs

Part Name: Dome Light Housing, Black



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 6/7/19

Job Tracking No:

Due Date: 6/26/19

7/15/2019

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV A IPP Rev. A New Issue 13/09/12 DL

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Purchasing	2 pcs	6/26/19	6/26/19	0.00	0.00	Purchasing - 1	8	JUL 18 2019
							Purchasing - 2		
							Purchasing - 3		
140	Packaging 2-1 - Receive - B4B	2 pcs	6/26/19	6/26/19	0.00	0.00	Packaging 2 - 1 - B4B	8	JUL 18 2019
							Packaging 2 - 2 - B4B		
							Packaging 2 - 3 - B4B		
							Packaging 2 - 5 - B4B		
							Packaging 2 - 4 - B4B		
							Packaging 2 - 6 - B4B		
							Packaging 2 - 7 - B4B		
							Packaging 2 - 8 - B4B		
							Packaging 2 - 9 - B4B		
							Packaging 2 - 10 - B4B		
							Packaging 2 - 11 - B4B		
							Packaging 2 - 12 - B4B		
							Packaging 2 - 13 - B4B		
							Packaging 2 - 14 - B4B		
							Packaging 2 - 15 - B4B		
							Packaging 2 - 16 - B4B		
							Packaging 2 - 17 - B4B		
							Packaging 2 - 18 - B4B		
							Packaging 2 - 19 - B4B		
							Packaging 2 - 20 - B4B		
							Packaging 2 - 21 - B4B		
							Packaging 2 - 22 - B4B		
							Packaging 2 - 23 - B4B		
							Packaging 2 - 24 - B4B		
							Packaging 2 - 25 - B4B		
							Packaging 2 - 26 - B4B		
							Packaging 2 - 27 - B4B		
							Packaging 2 - 28 - B4B		

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com



Container No: S198761



Part: D4888-1L02

Job No: 196154

Serial No/Batch: S198761

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 07/18/19

Plex 6/7/19 10:47 AM Dart.lajeunesse.marie

					Packaging 2 - 29 - B4B	
					Packaging 2 - 30 - B4B	
					Packaging 2 - 31 - B4B	
					Packaging 2 - 32 - B4B	
					Packaging 2 - 33 - B4B	
					Packaging 2 - 34 - B4B	
					Packaging 2 - 35 - B4B	
					Packaging 2 - 36 - B4B	
150 QC 6	2 pcs	6/26/19	0.00 0.00		QC 6 - 9	
					QC 6 - 68	DAS
					QC 6 - 61	61
					QC 6 - 40	JUL 18 2019 9-89
170 Packaging 3-1 - Stock - B4B	2 pcs	6/26/19	0.00 0.00		Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	Pc M 006
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	DAS
180 QC 21 - SA	2 pcs	6/26/19	0.00 0.00		QC 21 - SA - 21	21
					QC 21 - SA - 70	9-89
					QC 21 - SA - 53	JUL 19 2019

Part Op 110 - (Purchasing)

Descriptions: 140 - (Receive & Inspect for Damage & Mat'l Certs)Receive & Inspect for Damage & Mat'l Certs

150 - (QC6- All purchased or subcontracted products)QC6- All purchased or subcontracted products

170 - (Identify as per dwg & Stock Location: _____)Identify as per dwg & Stock Location: _____

180 - (QC21- Final Inspection - Work Order Release)QC21- Final Inspection - Work Order Release

PO#B043679 x 4 Rhs JUN 10 2019

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D4888-1L02P	Dome Light Housing, Black	2 pcs (1 ea)	110-Purchasing	5198269
MLEXS.093-F6006-02	GE Plastics Lexan Sheet (Black)	3.6000 sf (1.8 ea)	110-Purchasing	5198760

7.2 sf.

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Purchasing	D4888-1L02P	2	0	0
	MLEXS.093-F6006-02	4	704	0

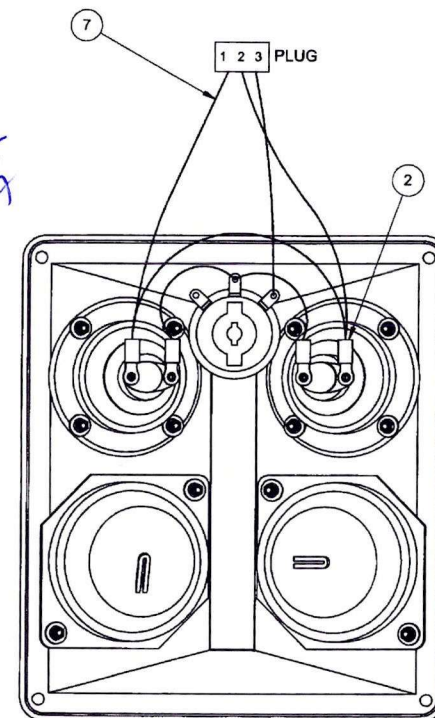
Part Specifications

Specifications could not be found.

Plex 6/7/19 10:47 AM Dart.lajeunesse.marie

ITEM NO.	QTY. -041	PART NUMBER	DESCRIPTION
1	X	D4888-041	DOMELIGHT AIR VENT ASSEMBLY
2	4	D4290-21 (REF)	RING TERMINAL (PART OF D4897-041)
3	1	D4864-1 (REF)	RHEOSTAT (PART OF D4897-041)
4	2	D4872-1 (REF)	LIGHT FIXTURE (PART OF D4897-041)
5	2	D4886-1	AIR VENT
6	1	D4888-1	DOMELIGHT HOUSING
7	1	D4897-041	DOMELIGHT WIRING HARNESS
8	12	D4898-1	SCREW
9	1	D4906-1	KNOB
10	12	MS21042L06	NUT
11	3	NAS1149F0663P	WASHER
12	12	NAS1149FN632P	WASHER

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
196154MJS
1906-07



RELEASED
2013-09-16
WJD

D4888-041 DOMELIGHT AIR VENT ASSEMBLY

NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1
- 7) WEIGHT: 1.43 lbs
- 8) REPLACES GENEVA P/N GA129-12 P112-L
- 9) OPTIONAL: USE ADDITIONAL WASHERS TO SHIM AS REQUIRED
- 10) NUT INCLUDED WITH RHEOSTAT

A NEW ISSUE		13.07.11	
REV.	DESCRIPTION	BY	DATE
DESIGN			
DRAWN			
CHECKED			
MFG. APPR.			
APPROVED			
DE APPR.			
DATE	13.07.11		

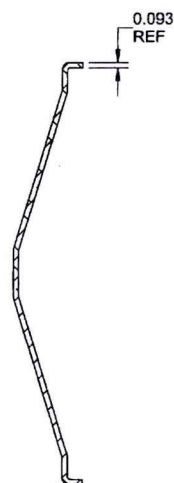
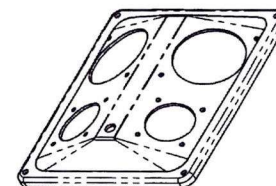
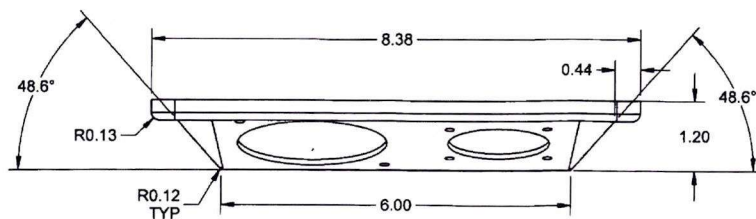
DART AEROSPACE USA, INC.
KENT, WA

DRAWING NO.
D4888

TITLE
DOMELIGHT AIR VENT ASSY

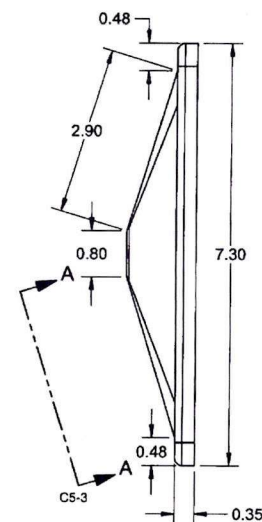
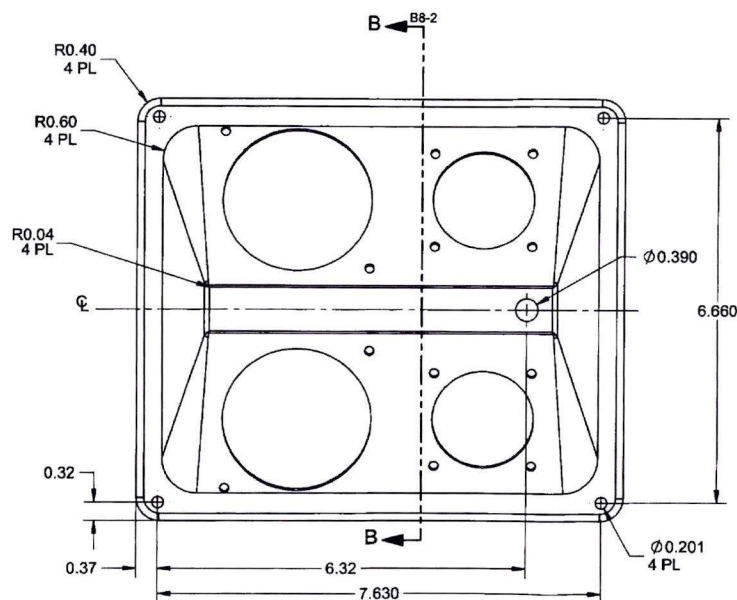
SCALE
NTS

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SECTION B-B

B5-2



RELEASED
2013-09-16

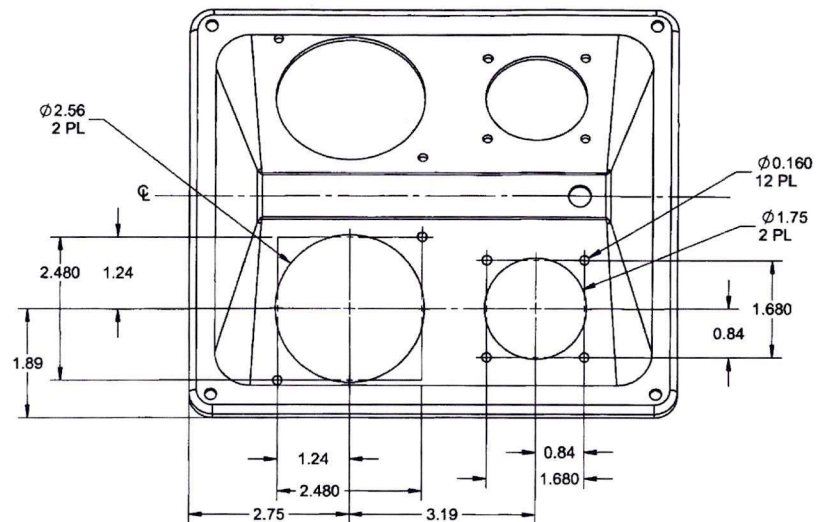
NOTES:

- 1) MATERIAL: SEE TABLE
- 2) TOOLING: THERMOFORM PER MOLD DT9932 PER QSI 022 TRIM PER DT9932
- 3) FINISH: N/A
- 4) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) UNITS: INCHES UNLESS OTHERWISE NOTED
- 6) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 7) IDENTIFICATION: N/A
- 8) WEIGHT: 0.22 lbs
- 9) REPLACES GENEVA P/N GA129-7
- 10) PART SHAPE AND GEOMETRY IS CONTROLLED BY TOOLING
- 11) MINIMUM THICKNESS AFTER FORMING IS 0.060" FOR FLANGES AND 0.070" ELSEWHERE

D4888-1 DOME LIGHT HOUSING

PART NUMBER	DESCRIPTION
D4888-1LBL	F6006 SUEDE/POLISHED 701 BLACK LEXAN SHEET 0.093 THICK (REF DART SPEC MLEXS.093-F6006-02)
D4888-1LLG	F6006 SUEDE/POLISHED GY5B133 LIGHT GREY LEXAN SHEET 0.093 THICK (REF DART SPEC MLEXS.093-F6006-07)

DESIGN	<i>[Signature]</i>	DART AEROSPACE USA, INC.
DRAWN	<i>[Signature]</i>	KENT, WA
CHECKED	<i>[Signature]</i>	DRAWING NO. D4888
MFG. APPR.	<i>[Signature]</i>	REV. A
APPROVED	<i>[Signature]</i>	SHEET 2 OF 3
DE APPR.	<i>[Signature]</i>	TITLE DOME LIGHT AIR VENT ASSY
DATE	13.07.11	SCALE NTS
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VIEW A-A
B2-2

RELEASED
2013-09-16

DESIGN		DART AEROSPACE USA, INC.	
DRAWN		KENT, WA	
CHECKED		DRAWING NO. D4888	REV. A
MFG. APPR.		SHEET 3 OF 3	
APPROVED		TITLE	SCALE
DE APPR.		DOM LIGHT AIR VENT ASSY	
DATE	13.07.11	COPYRIGHT © 2013 BY DART AEROSPACE USA, INC. THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC.	

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date :	Sequence #:	QTY Affected :		MRB (QSI042)	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

POHB043679



Supplier: PLA002-VC
Plas-Tech
115 Applewood Crescent
Concord
ON
L4K 5C1 Canada
Phone: 416-736-0004
Fax: 416-736-0010

PO No: POHB043679

PO Date: 6/10/19

Due Date: 7/15/19

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Phone:

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground

Pynt Terms: Net 60

Freight Terms:

Special Comments:

Items

Line Item	Job	Part	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
①	196154	D4888-1L02P			Dome Light Housing, Black : Various STC's receive pcs	Firmed	-	7/15/19	4 Ea	0 Ea	4 Ea	\$117.00/Ea	\$468.00
							4 X JUL 16 2019					61 9-89	
②	196139	D3281-1L08P			Floor Protector, Fwd LH : Various STC's As per Dwg D3281 Rev. F	Firmed	-	7/15/19	4 pcs	0 pcs	4 pcs	\$145.21/pcs	\$580.84
							4 X JUL 16 2019						
③	196140	D3281-2L08P			Floor Protector, Fwd RH : Various STC's As Per Dwg D3281 Rev. F	Firmed	-	7/15/19	4 pcs	0 pcs	4 pcs	\$145.21/pcs	\$580.84
							4 X JUL 16 2019						
④	196203	D3281-3L08P			Floor Protector, Aft LH : Various STC's As per Dwg D3281 Rev. F	Firmed	-	7/15/19	4 pcs	0 pcs	4 pcs	\$145.21/pcs	\$580.84
							4 X JUL 16 2019						
⑤	196142	D3281-4L08P			Floor Protector, Aft RH : Various STC's As Per Dwg D3281 Rev. F	Firmed	-	7/15/19	4 pcs	0 pcs	4 pcs	\$145.21/pcs	\$580.84
							4 X JUL 16 2019						
Grand Total:												\$2,791.36	



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER
POHB043679



Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

A005 RIGHT OF ENTRY

A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)

A012 CHEMICAL AND PHYSICAL TEST REPORTS

A016 PERSONNEL QUALIFICATION

A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)

A026 CERTIFICATION OF MATERIAL CONFORMANCE

A041 QUALITY MANAGEMENT SYSTEM

A042 DART NOTIFICATION BY SUPPLIER

A043 RETENTION OF QUALITY DOCUMENT

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS

A handwritten signature in black ink, appearing to be "Patrick Lussier", written over the bottom right of the Order Notes section.

Plex 6/10/19 10:38 AM dart.Lussier.Patrick



115 Applewood Crescent
Concord, ON, L4K 5C1
PLASTECHONLINE.COM
P- 416 736 0004
F- 416 736 0010

Packing Slip

Shipment Number: 36709
Shipment Date: 07/12/2019
BOL Number:
Customer Key: C1887
Salesperson: MIKE AUBE
Page Number: 1 of 1

B DART AEROSPACE LTD.
I 1270 ABERDEEN STREET
L HAWKESBURY ON K6A 1K7
L CA
T Attn: DALE BATES
O Buyer Contact: PATRICK LUSSIER

S DART AEROSPACE
H 1270 ABERDEEN STREET
I HAWKESBURY ON K6A 1K7
P CA
T Attn: PATRICK LUSSIER
C

Purchase Order
HB043679
Carrier Account #
CU103666

Sales Order
SO-029349

Ship Via
JOURNEY FREIGHT -

Incoterms
EX WORKS

Payment Method
COL
Tracking Number

Item Number Revision	Description	Quantity Shipped	UOM
D4888-1L02 - Rev.: A	DOMES LIGHT HOUSING, BLACK AS PER DWG D4888 REV. A	4	EA
D3281-4L08P - Rev.: F	FLOOR PROTECTOR, AFT RH AS PER DWG D3281 REV. F B163821	4	EA
D3281-3L08P - Rev.: F	FLOOR PROTECTOR, AFT LH AS PER DWG D3281 REV. F B163831	4	EA
D3281-2L08P - Rev.: F	FLOOR PROTECTOR, FWD RH AS PER DWG D3281 REV. F B163792	4	EA
D3281-1L08P - Rev.: F	FLOOR PROTECTOR, FWD LH AS PER DWG D3281 REV. F B163812	4	EA

DAS
61
9-89

Minimax
BL LD24199.

RECEIVED

JUL 16 2019

DART AEROSPACE LTD.

Number of Containers

Gross Weight

Shipped By

Certificate Of Conformance



Customer: DART AEROSPACE LTD P.O. # HB043679 SO # 029349

Part #	<u>D4888-1L02</u>	Qty.	<u>4</u>	Batch #	<u>-001</u>
Description	<u>DOME LIGHT HOUSING BLACK</u>	Material usage	<u>8 SQ. FT.</u>	Lot#	<u>DART0119</u>
					<u>S152044</u>
Part #	<u>D3281-4L08P</u>	Qty.	<u>4</u>	Batch #	<u>-002</u>
Description	<u>FLOOR PROTECTOR, AFT R.H.</u>	Material usage	<u>20 SQ. FT.</u>	Lot#	<u>DART0120</u>
					<u>S152054</u>
Part #	<u>D3281-3L08P</u>	Qty.	<u>4</u>	Batch #	<u>-003</u>
Description	<u>FLOOR PROTECTOR, AFT L.H.</u>	Material usage	<u>20 SQ. FT.</u>	Lot#	<u>DART0120</u>
					<u>S152054</u>
Part #	<u>D3281-2L08P</u>	Qty.	<u>4</u>	Batch #	<u>-004</u>
Description	<u>FLOOR PROTECTOR, FWD R.H.</u>	Material usage	<u>20 SQ. FT.</u>	Lot#	<u>DART0120</u>
					<u>S152054</u>
Part #	<u>D3281-1L08P</u>	Qty.	<u>4</u>	Batch #	<u>-005</u>
Description	<u>FLOOR PROTECTOR, FWD L.H.</u>	Material usage	<u>20 SQ. FT.</u>	Lot#	<u>DART0120</u>
					<u>S152054</u>
Part #		Qty.		Batch #	
Description		Material usage		Lot#	
Part #		Qty.		Batch #	
Description		Material usage		Lot#	
Part #		Qty.		Batch #	
Description		Material usage		Lot#	

Note: All parts are not identified as meeting QSI044.

By: AS
(Approved QA Signatory)

Date: JULY 12, 2019 C O F C # 123

Page: 1 of 1

Plas-Tech Inc. 115 Applewood Cres. Concord, Ontario L4K 5C1 Tel: (416) 736-0004 Fax: (416) 736-0010

Email: info@plasteconline.com, Web: www.plasteconline.com